

1 WHAT IS CLAIMED IS:

2 1. A tool suspension device comprising:

3 a suspension board having a front; and

4 a tool bracket mounted demountably on the front of the suspension
5 board and having

6 a U-shaped body having a top, a bottom, two opposite sides, a
7 front, a longitudinal tool slot defined from the top to the bottom and a continuous
8 parting line formed around the top, the bottom and the sides; and

9 a product indicator molded on the front of the U-shaped body.

10 2. A plastic injection mold assembly for making the tool bracket as
11 claimed in claim 1, and the mold assembly comprising

12 a lower part having a top and at least one core protruding from the top;

13 an upper part demountably mounted on the top of the lower part and
14 comprising

15 a common mold with a top and a bottom having

16 at least one through cavity aligned with one of the at least one
17 core defined in the bottom of the common mold and each of the at least one
18 through cavity having a primary flat molding surface; and

19 at least one channel defined in the top of the common mold and
20 communicating with the at least one through cavity; and

21 an interchangeable mold demountably mounted in each of the at least
22 one channel and having a bottom and at least one upper cavity defined in the
23 bottom of the interchangeable mold, and each one of the at least one upper cavity
24 aligned and communicating with one of the at least one through cavity in the

1 common mold and having a bottom, a marking portion formed on the bottom of
2 the upper cavity and a secondary flat molding surface flush with the primary flat
3 molding surface in the aligned through cavity to shape a body of the tool bracket.
4 3. The plastic injection mold assembly as claimed in claim 2, wherein
5 the at least one core is implemented with multiple cores that are arranged
6 into two straight lines;
7 the at least one through cavity is implemented with multiple through
8 cavities that are respectively aligned with the multiple cores; and
9 the at least one channel is implemented with two channels that
10 communicate respectively the in-line through cavities.